

Furnace	Amount	Size (length x width x height)	max. Tonnage	Temperatures
High-temperature oven HTO 1-4	4 x	3000 x 1450 x 800 mm	- 5000 kg normal annealing - 3000 kg remuneration	- 600 - 1300 °C (Nr. 2) - 600 - 1050 °C (Nr. 1,3,4)
Low-temperature oven NTO 1-5	5 x	3000 x 1450 x 800 mm	max. 5000 kg	400 - 720 (750)°C
Hardening baths	3 x	4300x2970x1920 mm 23000 liters of quenching medium each oil, polymer, H2O	max. 3000kg during hardening	
Cooling chamber	1 x	3000 x 1450 x 800 mm	- 5000 kg normal annealing - 3000 kg remuneration	static air, with 1 or 2 blowers
Preheating oven	1 x	3500 x 3500 x 1500 mm	max. 10000 kg normal annealing	up to 1000 °C
Bogie hearth oven	1 x	10000 x 2800 x 800 mm	30000 kg during Normalizing, stress relieving & soft annealing	400 - 1050 °C